如有更改事宜恕不另行通知
The parts companion is subject to change without notice.

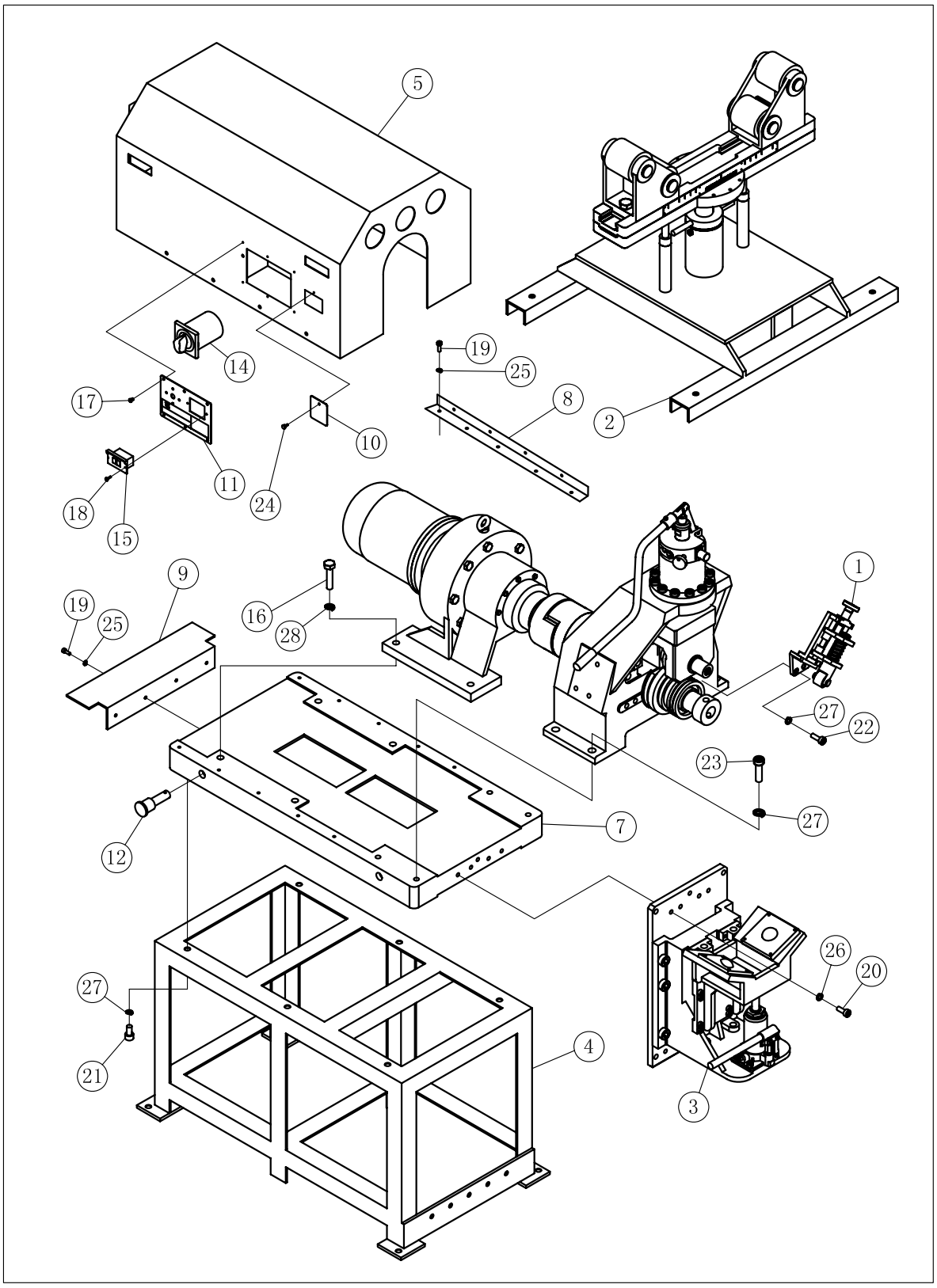
滚槽机零件手册

PARTS MANUAL OF QINGYANG PIPE GROOVING MACHINE

MODEL　GC984-A

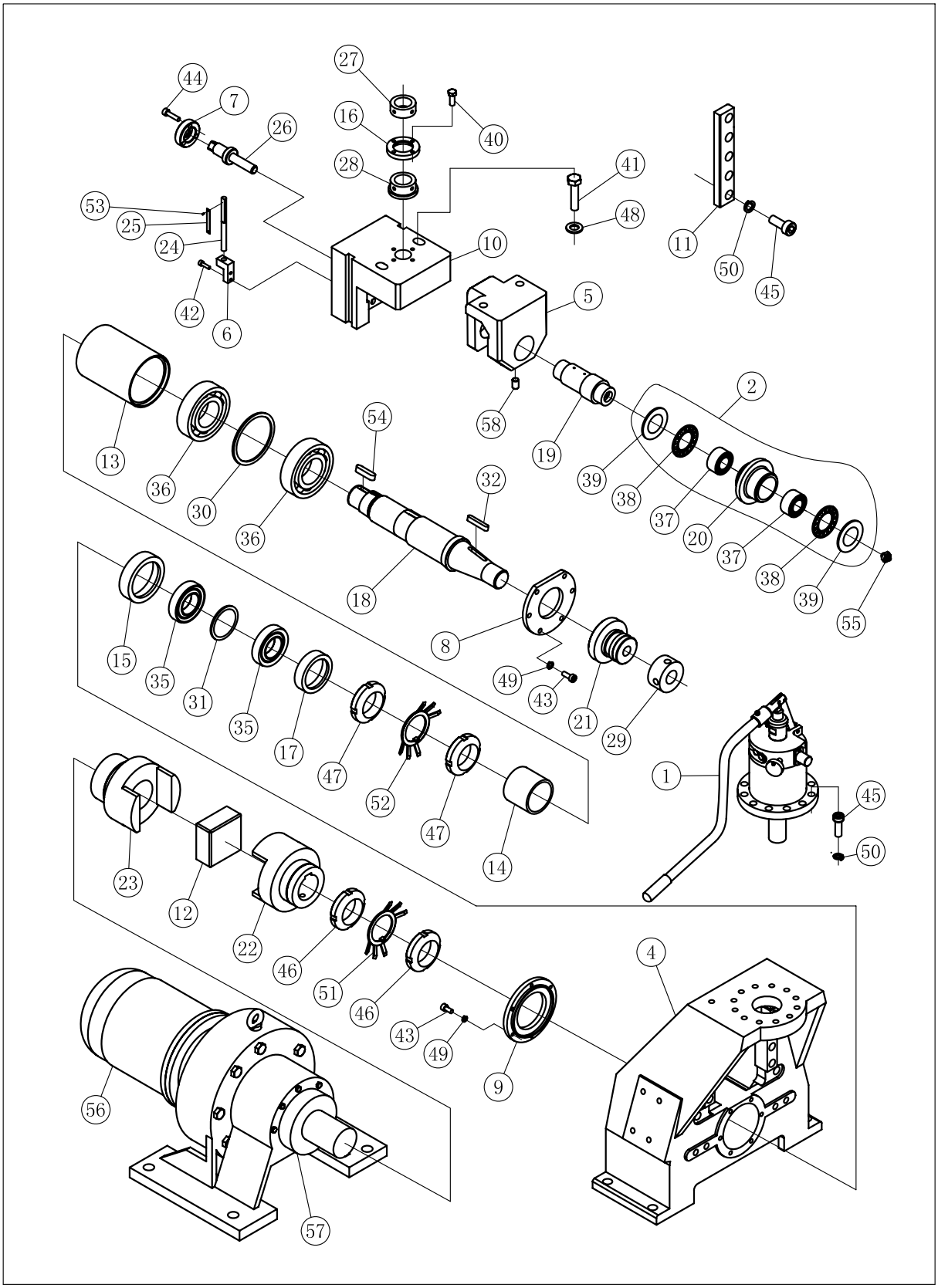
成都中电锦江信息产业有限公司

CEC JINJIANG INFO INDUSTRIAL CO.,LTD.



主体部分
MAIN SECTION

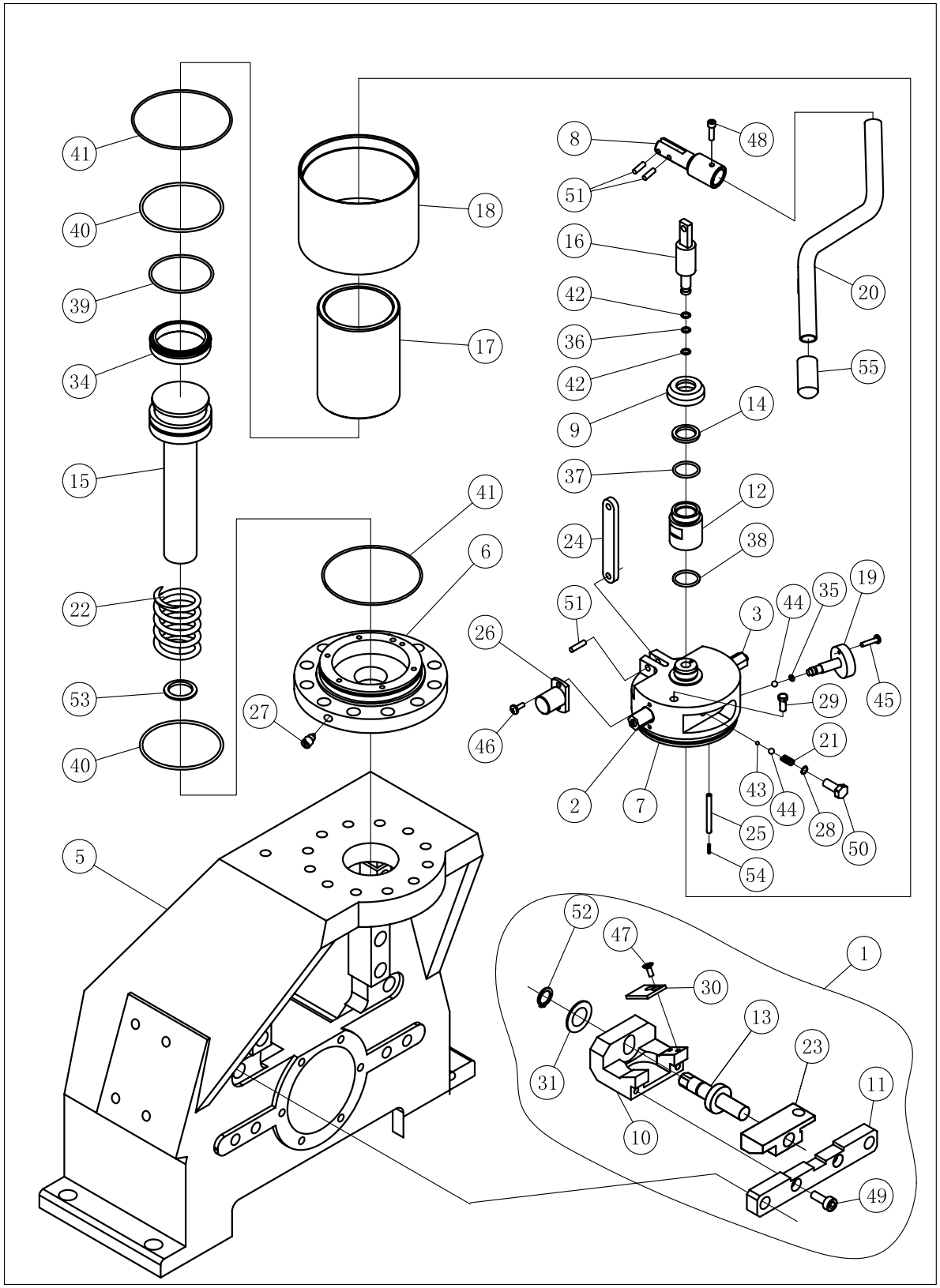
序号 No.	零件编号 Code No.	零件名称 Name	数量 Qty	备注 Interchangeability
1	JLM4.114.1040	右滚轮架 Pipe Stablilizer	1	
2	JLM4.114.1041	料架 Pipe Stand	1	
3	JLM4.114.1046	辅助支撑 Auxiliary Support	1	Require special ordering
4	JLM6.151.1000	底架 Chassis	1	
5	JLM6.430.1005	后罩 Cover	1	
6				
7	JLM8.001.1021	底板 Platform	1	
8	JLM8.604.1033	角钢 Angle Steel	1	
9	JLM8.613.1001	封板 Cover	1	
10	JLM8.632.1002	门 Cover	1	
11	JLM8.807.1113	面板 Switch Gasket	1	
12	JLM8.969.1001	销 Pin	4	
13				
14	GB14048.5	转换开关 Switch LW5-16 5.5N/3	1	
15		开关 Switch KAO-5	1	
16	GB/T5780	螺栓 Hex Bolt M20×50	4	
17	GB/T818	螺钉 Screw M4×10	6	
18	GB/T818	螺钉 Screw M4×12	4	
19	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M8×16	18	
20	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M12×40	5	
21	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M16×25	8	
22	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M16×40	2	
23	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M16×50	4	
24	GB/T834	滚花头螺钉 Screw M4×10	1	
25	GB/T93	弹簧垫圈 Spring Washer 8	18	
26	GB/T93	弹簧垫圈 Spring Washer 12	5	
27	GB/T93	弹簧垫圈 Spring Washer 16	14	
28	GB/T93	弹簧垫圈 Spring Washer 20	4	
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动力部分

WORKING SECTION

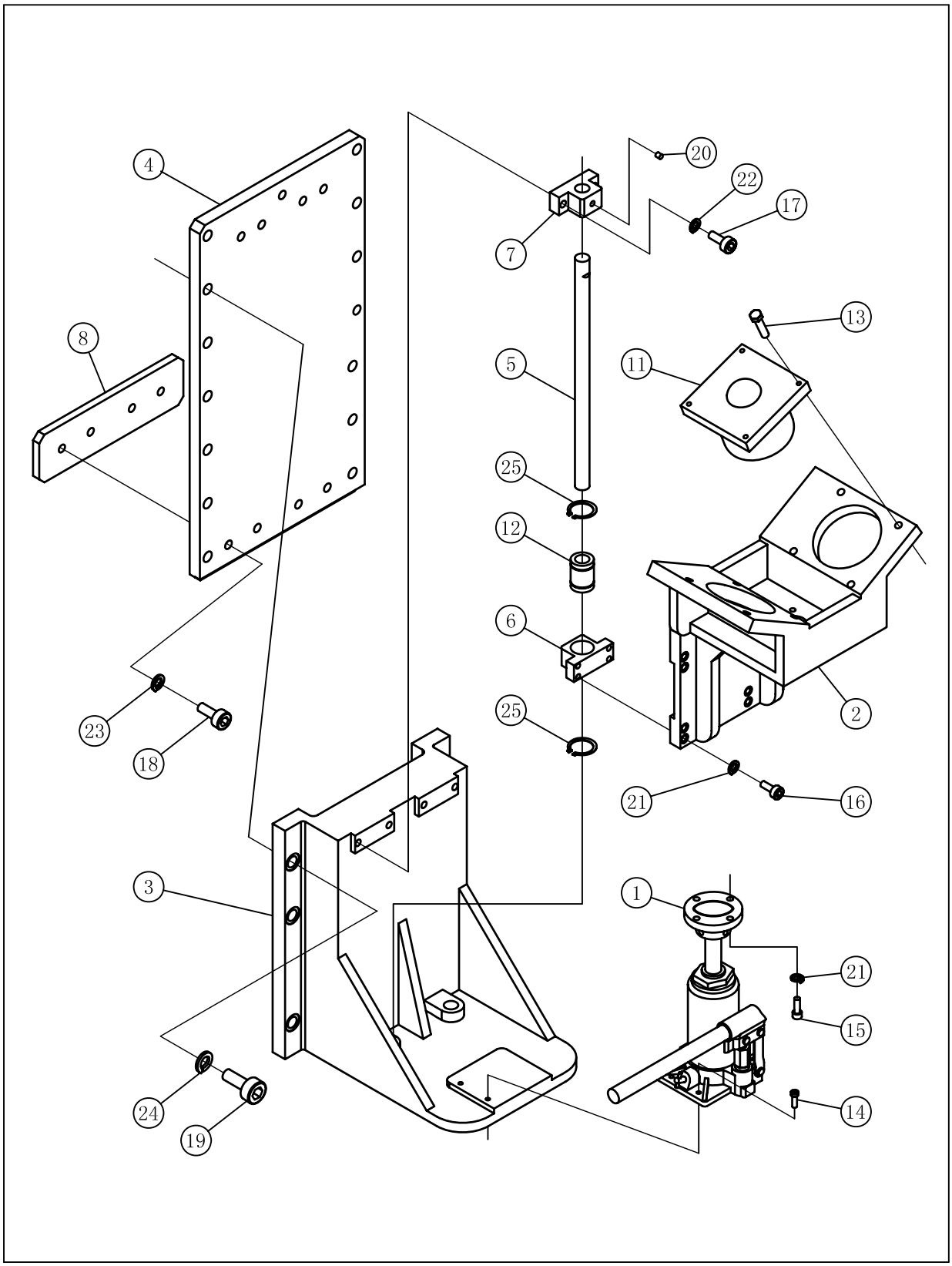
序号 No.	零件编号 Code No.	零件名称 Name	数量 Qty	备注 Interchangeability
1	JLM4.229.1004	液压缸 Manual Pump	1	
2	JLM6.206.1021	压轮组合 Pinch Roller Assembly	1	
3				
4	JLM8.007.1014	框架 Frame	1	
5	JLM8.008.1068	压轮架 Roller Housing	1	
6	JLM8.038.1013	支架 Bracket	1	
7	JLM8.040.1034	端盖 Cover	1	
8	JLM8.040.1070	端盖 Cover	1	
9	JLM8.040.1071	端盖 Cover	1	
10	JLM8.200.1025	滑座 Slide Block	1	
11	JLM8.201.1017	导轨 Guideway	2	
12	JLM8.205.1021	滑块 Slide Block	1	
13	JLM8.210.1021	衬套 Sleeve	1	
14	JLM8.220.1067	衬套 Sleeve	1	
15	JLM8.241.1022	调整环 Sleeve	1	
16	JLM8.241.1023	安装环 Sleeve	1	
17	JLM8.242.1019	环 Sleeve	1	
18	JLM8.310.1116	主轴 Spindle	1	
19	JLM8.310.1117	压轮轴 Shaft	1	
20	JLM8.322.1069	压轮 Pinch Roller	1	
21	JLM8.324.1019	滚花轮 Knurl Roller	1	
22	JLM8.340.1002	联轴器 Coupler	1	
23	JLM8.340.1003	联轴器 Coupler	1	
24	JLM8.353.1001	杆 Pole	1	
25	JLM8.804.1059	标尺 Scale	1	
26	JLM8.922.1001	螺杆 Screw Bolt	1	
27	JLM8.934.1022	圆螺母 Nut	1	
28	JLM8.934.1023	圆螺母 Nut	1	
29	JLM8.934.1024	螺母 Nut	1	
30	JLM8.940.1069	垫圈 Washer	1	
31	JLM8.940.1070	垫圈 Washer	1	
32	JLM8.970.1011	键 Key	1	
33				
34				
35	GB/T276	轴承 Ball Bearing 6215	2	
36	GB/T297	锥度滚子轴承 Tapered Roller Bearing 32216	2	
37	JB/T3588	滚针轴承 Needle bearing RNAV4008	2	
38	GB/T4605	推力滚针轴承 Bearing(T.N.) 889112	2	
39	GB/T4605	滚针轴承垫片 Spacer AS6085	2	
40	GB/T5782	螺栓 Hex Bolt M8×25	4	
41	GB/T5782	螺栓 Hex Bolt M16×70	2	
42	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M6×25	2	
43	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M8×16	12	
44	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M8×30	3	
45	GB/T70.1	内六角螺钉 Screw（S.H.C.S.） M16×40	24	
46	GB/T810	小圆螺母 Nut M72×2	2	
47	GB/T810	小圆螺母 Nut M80×2	2	
48	GB/T97.1	垫圈 Washer 16	2	
49	GB/T93	弹簧垫圈 Spring Washer 8	12	
50	GB/T93	弹簧垫圈 Spring Washer 16	24	
51	GB/T858	止动垫圈 Stop Washer 72	1	
52	GB/T858	止动垫圈 Stop Washer 80	1	
53	GB/T867	铝铆钉 Aluminium Rivet 2×6	2	
54	GB/T1096	键 Key B20×55	1	
55	JB/T7940.1	直通式压注油杯 Oil Cup M10×1	1	
56	JB/T9616	电动机 Motor Y112M B5 380V 4kW 1440r/min	1	
57	JB/T2982	摆线减速器 Cycloid Gearbox ZWD4-7A-71	1	
58	GB/T79	紧定螺钉 Screw M8×12	1	



液压缸、垫铁部分

MANUAL PUMP AND LOCATING WEDGE SECTION

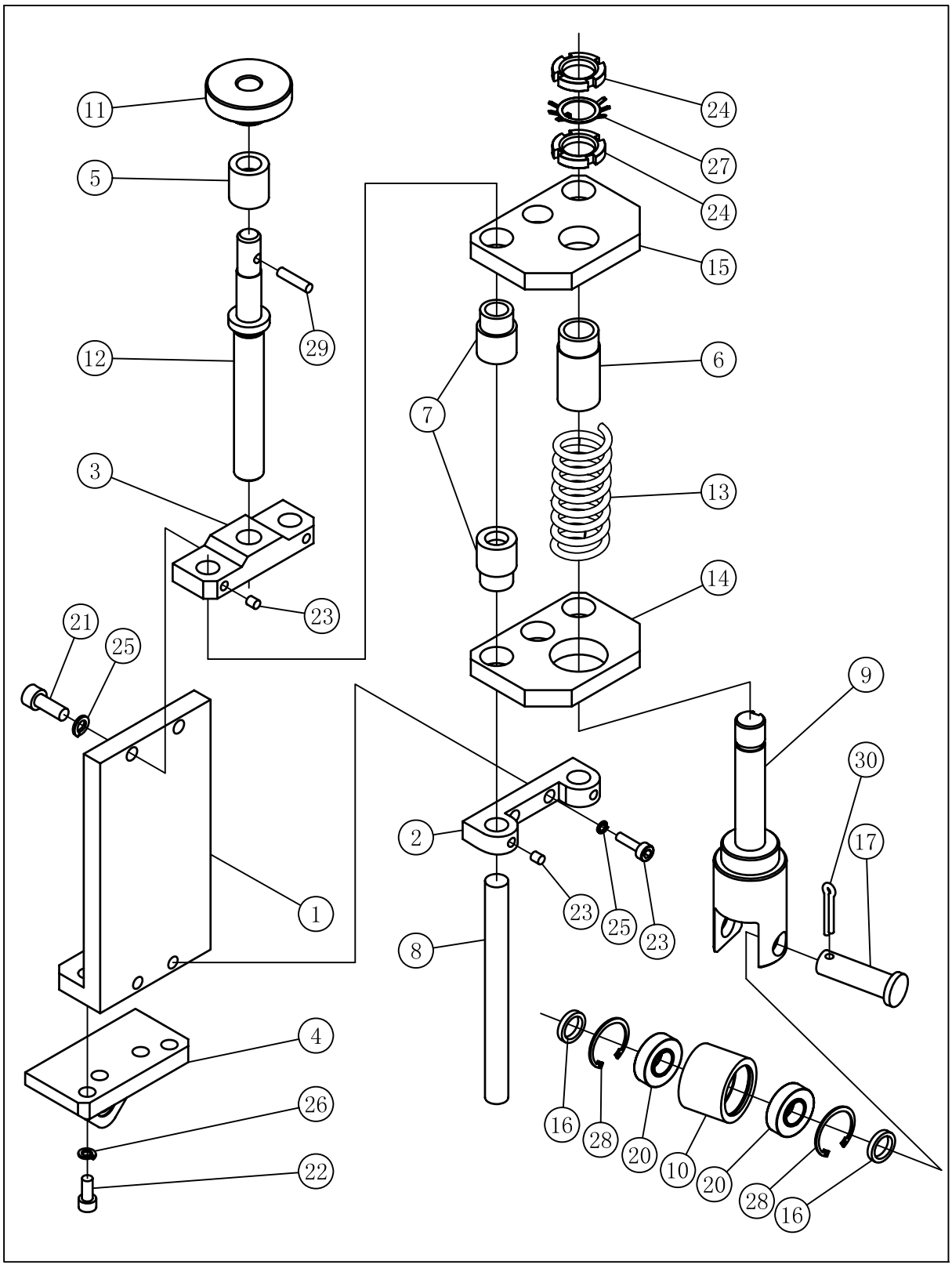
序号 No.	零件编号 Code No.	零件名称 Name	数量 Qty	备注 Interchangeability
1	JLM4.136.1003	垫铁 Wedge Assembly	1	
2	JLM6.276.1001	溢流阀 Relief Valve	1	
3	JLM6.276.1007	低压溢流阀 Relief Valve	1	
4				
5	JLM8.007.1014	框架 Frame	1	
6	JLM8.032.1014	泵座 Pump Base	1	
7	JLM8.035.1020	泵体 Pump Body	1	
8	JLM8.039.1028	摇臂 Rocker	1	
9	JLM8.040.1069	螺盖 Hex Cover	1	
10	JLM8.048.1050	支撑板 Wedge Base	1	
11	JLM8.048.1051	安装板 Fixing Plate	1	
12	JLM8.225.1020	缸套 Cylinder	1	
13	JLM8.241.1020	调整杆 Adjusting Screw Bolt	1	
14	JLM8.241.1021	环 Cover	1	
15	JLM8.270.1012	活塞 Piston	1	
16	JLM8.270.1013	泵活塞 Piston Rod	1	
17	JLM8.271.1010	油缸 Cylinder	1	
18	JLM8.272.1007	油箱 Oil Case	1	
19	JLM8.273.1007	阀芯 Cock	1	
20	JLM8.333.1025	手柄 Operation Handle	1	
21	JLM8.382.048	弹簧 Spring	2	
22	JLM8.382.1043	弹簧 Spring	1	
23	JLM8.600.1020	滑块 Slide Wedge	1	
24	JLM8.610.1116	连接板 Link	1	
25	JLM8.626.1053	管 Syphon Tube	1	
26	JLM8.634.1005	罩 Cover	1	
27	JLM8.652.1002	油堵 Drain Plug	1	
28	JLM8.680.1002	垫圈 Washer	2	
29	JLM8.929.1002	螺栓 Hex Bolt	1	
30	JLM8.940.1064	垫片 Limite Plate	1	
31	JLM8.940.1065	垫圈 Washer	1	
32				
33				
34	JB/ZQ4264	Yx型密封圈 Yx-Seal For Hole 80	1	
35	GB/T3452.1	O型圈 O-Ring 7.1×1.8	1	
36	GB/T3452.1	O型圈 O-Ring 9×1.8	1	
37	GB/T3452.1	O型圈 O-Ring 25×2.65	1	
38	GB/T3452.1	O型圈 O-Ring 26.5×3.55	1	
39	GB/T3452.1	O型圈 O-Ring 75×2.65	1	
40	GB/T3452.1	O型圈 O-Ring 100×3.55	2	
41	GB/T3452.1	O型圈 O-Ring 125×2.65	2	
42	GB/T3452.1	挡圈 Ring 12×9.2×1.3	2	
43	GB/T308	钢球 Steel Ball 5	2	
44	GB/T308	钢球 Steel Ball 8	3	
45	GB/T818	螺钉 Screw M4×25	1	
46	GB/T818	螺钉 Screw M6×10	4	
47	GB/T819	沉头螺钉 Screw M6×12	2	
48	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M6×35	1	
49	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M10×16	2	
50	GB/T5786	细牙螺栓 Hex Bolt M10×1×20	2	
51	GB/T119.2	销 Pin 8u8×30	3	
52	GB/T894.1	轴用挡圈 Circlip For Shaft 18	1	
53	FJ314	毛毡 Felt ≠4×5×120	1	
54	GB/T5330	铜丝网 Filtering Screen 0.4/0.224	1	
55		手柄套 Handle Sleeve 22	1	



辅助支架部分

ASSISTANT BRACKET SECTION

序号 No.	零件编号 Code No.	零件名称 Name	数量 Qty	备注 Interchangeability
1	JLM6.160.1002	千斤顶改造 Hydraulic Jack	1	
2	JLM8.008.1079	搁架 Support	1	
3	JLM8.018.1016	滑板 Slide Support	1	
4	JLM8.048.1063	板 Plate	1	
5	JLM8.300.1043	导向轴 Guide Rail	2	
6	JLM8.600.1023	支块 Angle Support	4	
7	JLM8.600.1024	支块 Angle Support	2	
8	JLM8.610.1125	板 Plate	1	
9				
10				
11		万向球 Universal Ball KU511	2	
12	GB/T16940	直线轴承 Bearing LB203245	4	
13	GB/T5780	螺栓 Hex Bolt M10×35	8	
14	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M6×20	2	
15	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M8×25	4	
16	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M8×35	16	
17	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M10×30	4	
18	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M12×35	4	
19	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M16×45	6	
20	GB/T78	紧定螺钉 Screw M8×10	2	
21	GB/T93	弹簧垫圈 Spring washer 8	20	
22	GB/T93	弹簧垫圈 Spring washer 10	4	
23	GB/T93	弹簧垫圈 Spring washer 12	4	
24	GB/T93	弹簧垫圈 Spring washer 16	6	
25	GB/T894.1	轴用挡圈 Circlip For Shaft 32	8	
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右滚轮架部分
ROLLER HOUSINT SECTION

序号 No.	零件编号 Code No.	零件名称 Name	数量 Qty	备注 Interchangeability
1	JLM8.018.1006	角板 Angle Plate	1	
2	JLM8.048.1048	支板 Angle Support	1	
3	JLM8.048.1049	支板 Angle Support	1	
4	JLM8.048.1057	安装板 Fixing Plate	1	
5	JLM8.220.1065	套 Sleeve	1	
6	JLM8.223.1009	导套 Guide Sleeve	1	
7	JLM8.223.1011	导套 Guide Sleeve	4	
8	JLM8.300.1037	导向轴 Guide Rail	2	
9	JLM8.310.1111	中心轴 Center Shaft	1	
10	JLM8.322.1064	滚套 Roller Sleeve	1	
11	JLM8.330.1008	手轮 Hand Wheel	1	
12	JLM8.370.002	丝杆 Screw Rod	1	
13	JLM8.382.1042	弹簧 Spring	1	
14	JLM8.610.1113	前板 Front Plate	1	
15	JLM8.610.1114	后板 Rear Plate	1	
16	JLM8.940.1063	垫圈 Washer	2	
17	JLM8.961.1001	销 Pin	1	
18				
19				
20	GB/T276	轴承 Ball Bearing 6202-2Z	1	
21	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M8×25	4	
22	GB/T70.1	内六角螺钉 Screw(S.H.C.S.) M10×25	4	
23	GB/T71	紧定螺钉 Screw M6×8	4	
24	GB/T810	圆螺母 Nut M18×1.5	2	
25	GB/T93	弹簧垫圈 Spring washer 8	4	
26	GB/T93	弹簧垫圈 Spring washer 10	4	
27	GB/T858	止动垫圈 Stop Washer 18	1	
28	GB/T893.1	挡圈 Circlip For Hole 32	2	
29	GB/T879.2	弹性圆柱销 Pin 6×25	1	
30	GB/T91	开口销 Split Pin 4×25	1	
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2016 年 7 月制